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This manual provides information on the diagnosis, the service procedures, the adjustments, and the specifications for the 2011 Opel / Vauxhall Astra. The technicians who understand the material in this manual and in the appropriate Service Bulletins better serve the vehicle owners.

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The complete manual with information about repair, service and maintenance of the vehicle. The Opel Astra is a family car produced and manufactured by General Motors since 1991.

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The British police forces use it as their workhorse.The Astra is now built in Germany, the United Kingdom, Russia and Poland. The Astra nameplate originates from Vauxhall who had manufactured and marketed earlier generations of the Opel Kadett (the Kadett D (1979/1984) and Kadett E (1984/1991)) as Vauxhall Astra.

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